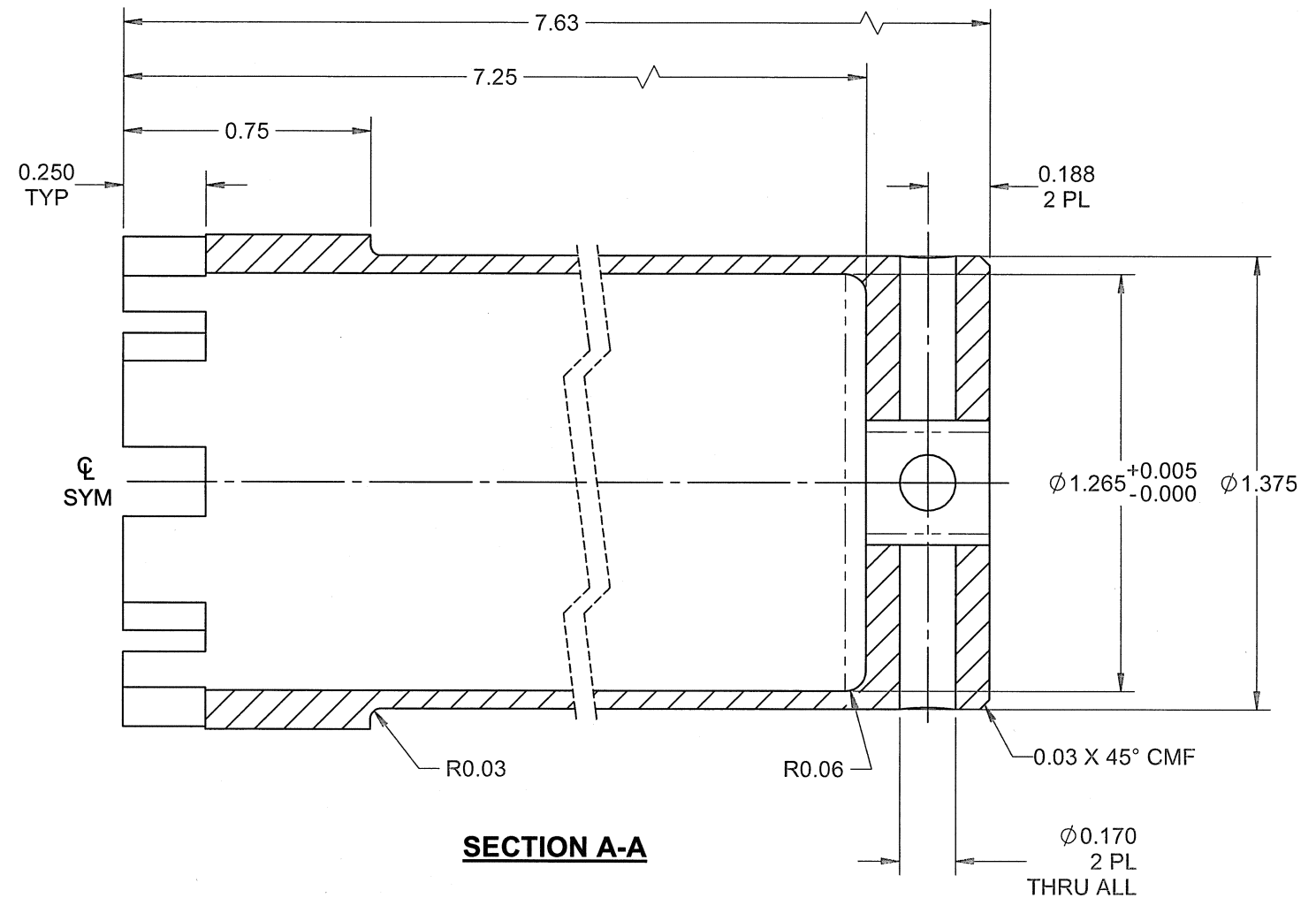


RB0006-809-00759-6F BARREL WRENCH FOR NUT SL61N-6F



SECTION A-A

NOTES:

- 1) MATERIAL: O1
- 2) HEAT TREAT: 48-52 Rc
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
- 8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
- 9) DIMENSIONS MUST BE MET AFTER PLATING
- 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

C	SEE PREVIOUS PDFs FOR OLDER REV UPDATED DRAWING TEMPLATE PER DART HBY STANDARDS TOOL IS NOW MADE IN ONE PART INSTEAD OF THREE	19-641	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	JFC	RB0006-809-00759-6F	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DATE	2019-08-28	BARREL WRENCH FOR NUT SL61N-6F	NTS
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